

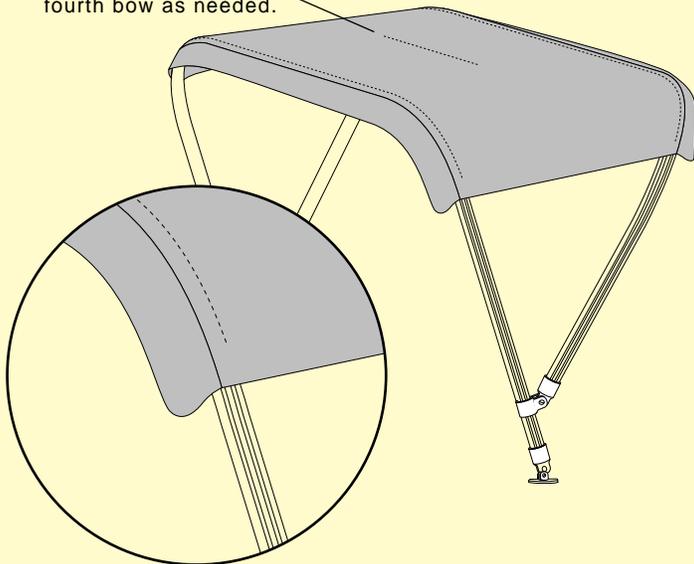
## Design

By simply sewing Keder welt in place of pockets you save both time and cost in zippers and labor. Just stitch the Keder along your seams in place of traditional pockets and you are ready to install.

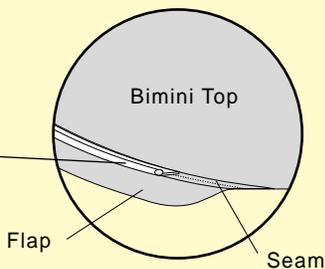
Design, pattern and build as you would traditionally but replace your pockets with Keder Welt. Save time and money and create a clean look on the inside as well as the exterior of your work. Sew your biminis with or without flaps.

Drill and tap with confidence. With H2UBE's extra thick wall thickness attaching screws and hardware is worry free.

Simply sew the Keder to your top for a third or fourth bow as needed.



Sew your Keder along your seams in place of traditional pockets

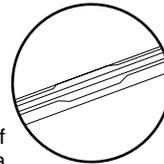
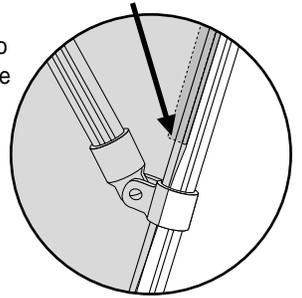


## Traditional Hardware

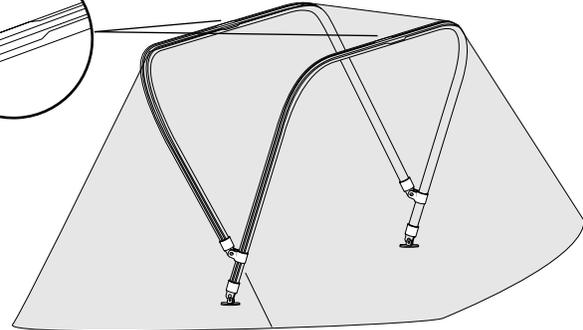
Use existing eye-ends and jawslides as you would normally. When using traditional jawslides be aware of "blocking" the channels if you choose to run the Keder all the way down a leg. This can be avoided by using rail hinges and the channels remain clear through the length of the bows.

note: If the stainless/aluminum connection is a concern we recommend coating the stainless hardware with Tough Gel or any similar product.

End Keder here to allow the material to pass over a Jaw Slide or eye-end.

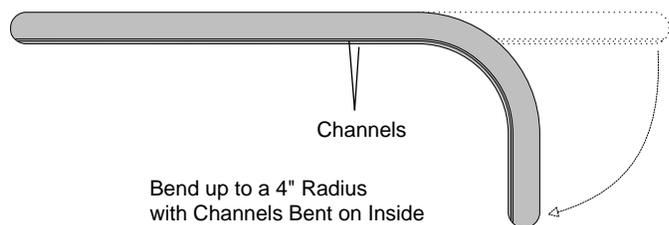
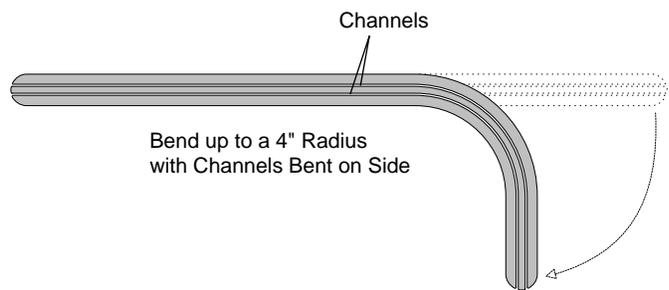
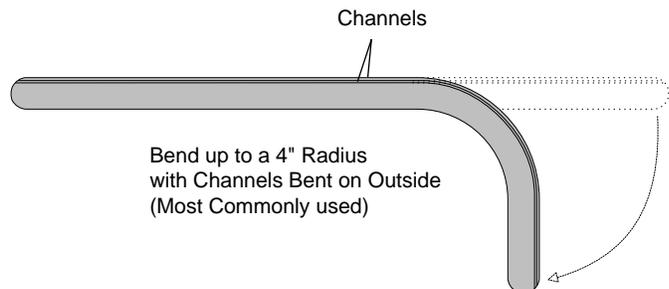


Each piece of H2UBE has a feeder machined into the center of the tubing to ease the feeding of the material. We recommend bending the bows with the feeder in the general area of the center.



## Bending

Whether using a jig, Bendarc or pneumatic machine bending the tube is smoother and less pressure is needed as compared to using stainless. You can bend the tubing with the channels facing out (most common) on the side or on the bottom of your bend. When the tubing is in the bender just make sure the channels are in the position you wish then bend your bows as you normally would if you were using standard stainless or aluminum tubing.

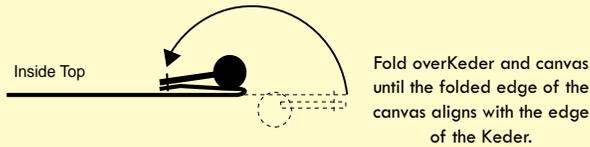
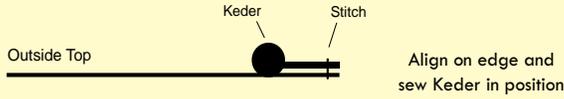


## Sewing Keder DURING a dodger build

Using this method eliminates most exposed stitch lines and uses two rows of stitching to hold Keder to the dodger top. We recommend using a 5/8" seam allowance to accommodate the fold over.

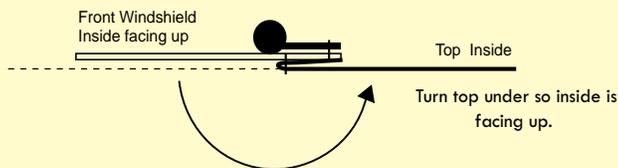
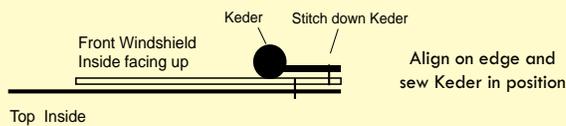
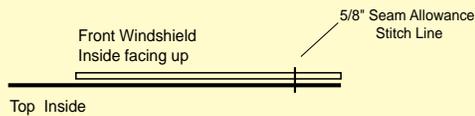
### BACK POCKET

#### Quick reference for Sewing Keder

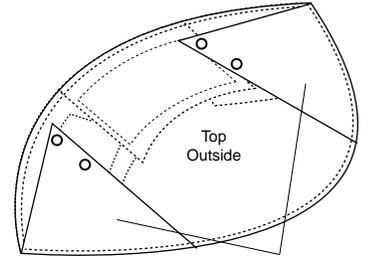
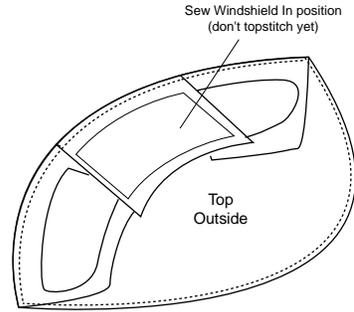


### FRONT POCKET

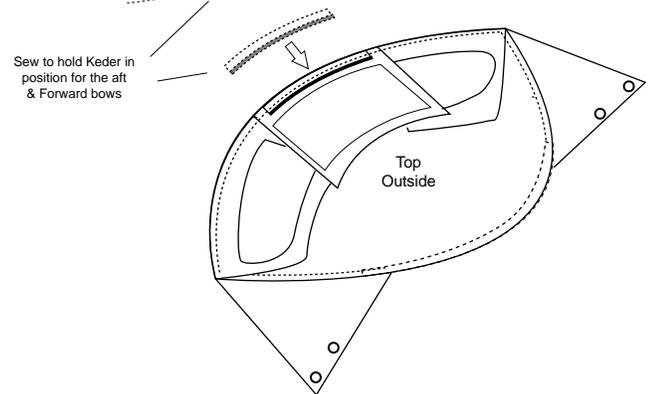
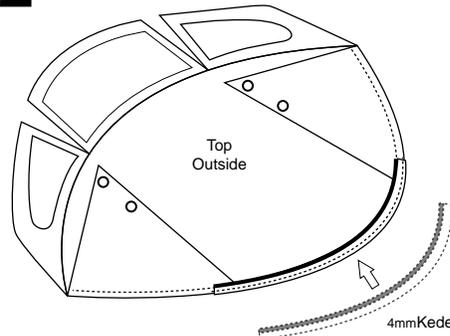
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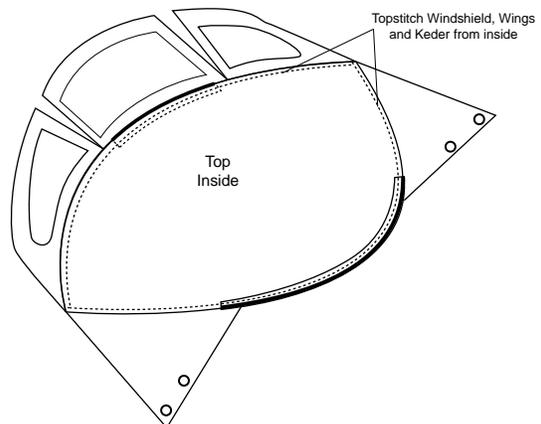
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2



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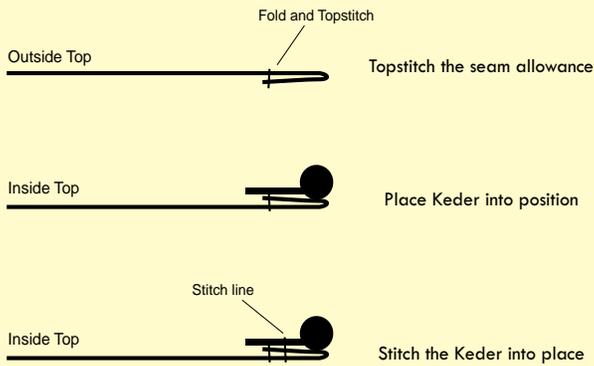


**Sewing Keder AFTER a dodger build**

Using this method eliminates steps but adds exposed stitch lines and uses one row of stitching to hold Keder to the dodger top. You can use either a 5/8" or 1/2" seam allowance.

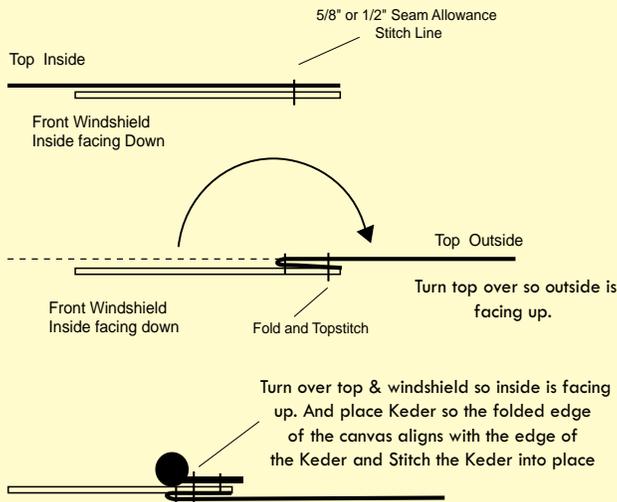
**BACK POCKET**

**Quick reference for Sewing Keder**

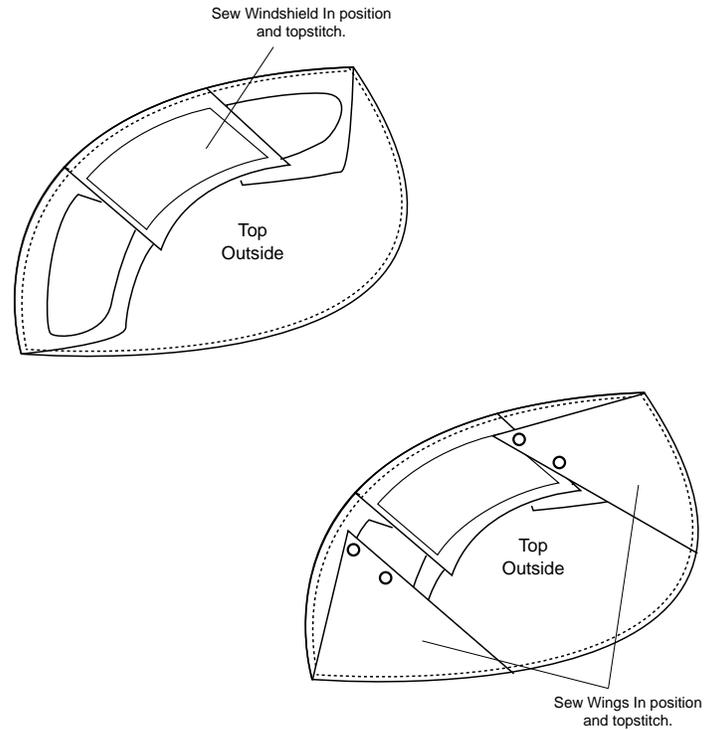


**FRONT POCKET**

**Quick reference for Sewing Keder**



**1**



**2**

